



Sargent Metal
5500 Airport Rd.
Anderson, SC 29626
Phone: (864) 226-0063

Sargent Metal Equipment List

CNC Lasers:

2 Trumpf TruLaser 5030 8000-Watt Fiber Laser with TruStore load and unload 60"x120"

1 Trumpf L3030 5000-Watt Laser with Liftmaster load/unload 60"x120"

Combination Machines:

1 Trumpf TruPunch 6000 and 3200-Watt Laser 60"x120" with TruStore 3030 load and unload 60"x120"

CNC Punching:

2 Trumpf TruPunch 5000 FMS 25 Ton 60"x120" with SheetMaster and TruStore load/unload system

1 Trumpf TC 2020 FMS 20 Ton 48"x96"

CNC Forming:

1 Trumpf 7036 Robotic BendCell Electric Press Brake, 40", 40 Tons

3 Trumpf TruBend 7050 Electric Press Brake, 60", 55 Tons

2 Trumpf TruBend 7036 Electric Press Brake, 40", 40 Tons

2 Trumpf TruBend 5130, 120", 140 Tons

1 Trumpf TruBend 5230 144", 255 Tons

1 Trumpf TrumaBend v130, 120", 140 Tons

2 Trumpf v1300 – 120", 140 Tons

1 Amada 8025 FBD III – 96", 80 Tons

1 Amada RG 80 – 96", 80 Tons



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Welding:

- 1 Trumpf TruArc Weld 1000 – 2 station Robotic Welder
- 2 OTC Robotic Welder – 3 station
- 2 Amada Resistance Welders
- 12 Manual Welding Stations – Perform MIG, TIG, and Stud welding with RoboVent Ventilation Hoods

Hardware Insertion Machines:

- 1 Haeger 824 WindowTouch 4E Hardware Insertion machine with Turret and Automatic Insertion Capabilities
- 2 Haeger 824 MSPe Hardware insertion machine with Turret and Automatic Insertions Capabilities
- 2 AutoSert AS-7 Pemsserter with auto feed and auto sort

Powder Coating:

- Nordson ColorMax 2 Booth – 12 Automatic Guns, 2 Manual Guns
- 5 Stage Stainless Steel Wash – Degreaser, Cleaner, Rinse, Zirconium, Freshwater Rinse
- Dry-Off Oven
- Cure Oven
- 2 Manual Batch Ovens – 1 (19"x12") and 1 (6'x10')
- Manual Spray Booth – Coats up to 16' L

Machining:

- 1 HAAS Mini Mill 2-20 Tool Carousel, 20x16x14 opening

Quality:

- InspecVision P150.35



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Miscellaneous:

1 Cosen horizontal saw – automated feed

1 Cosen C500 MNC Automatic Swivel Head Mitering Saw

1 Lissmac 1500 Deburring Machine