

Sargent Metal Equipment List

CNC Lasers:

2 Trumpf TruLaser 5030 8000-Watt Fiber Laser with TruStore 3030load and unload 5x10

1 Trumpf L3030 5000 Watt Laser with Liftmaster load/unload 5x10

Combination Machines:

1 Trumpf TruPunch 6000 FMS with 3200-Watt Laser 5x10 with TruStore 3030 load and unload 5x10

CNC Punching:

2 Trumpf TruPunch 5000 FMS 25 Ton 5x10 with SheetMaster and TruStore load/unload system

1 Trumpf TC 2020 FMS 20 Ton 4x8

CNC Forming:

2 Trumpf v1300 – 10 FT 140 US tons 6 Axis

1 Amada 8025 FBD III – 8 FT 80 Metric Ton 3 Axis

1 Amada RG 80 – 8 FT 80 Metric Ton 3 Axis

3 Trumpf TruBend 7050 Electric Press Brake, 5 FT, 55 Tons, 6 Axis

1 Trumpf TruBend 5230 12 FT 230 Metric Ton 6 Axis

4 Trumpf TruBend 7036 Electric Press Brake, 40 in, 40 Ton, 6 Axis

1 Trumpf TruBend 5130 10ft 140 Ton 6 Axis

1 Trumpf TrumaBend v130 10ft 140 Ton 6 Axis

Welding:

2 OTC Robotic Welder – 3 station

1 OTC Robotic Welder – 1 station

2 Amada Resistance Welders

1 Trumpf TruArc Weld 100 – 2 station Robotic Welder

12 Manual Welding Stations – Perform MIG, TIG, and Stud welding with RoboVent Ventilation Hoods

2 Amada Spot Welders

Hardware Insertion Machines:

1 Haeger 824 WindowTouch 4E Hardware Insertion machine with Turret and Automatic Insertion Capabilities

2 Haeger 824 MSPe Hardware insertion machine with Turret and Automatic Insertions Capabilities

2 AutoSert AS-7 pemserter with auto feed and auto sort

Powder Coating:

Nordson Booth ColorMax 2 – 12 automatic guns, 2 manual guns

5 Stage Wash – degreaser, cleaner, rinse, Zirconium, freshwater rinse

Dry-Off Oven

Cure Oven

Batch Oven (12x19, 6x10)

Machining:

1 HAAS Mini Mill 2-20 Tool Carousel, 20x16x14 opening

Miscellaneous:

1 Cosen horizontal saw – automated feed

1 Cosen C500 MNC Automatic Swivel Head Mitering Saw

1 Lissmac 1500 Deburring Machine